

AMS02-PDS

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ISSUE: 1

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INSPECTION REPORT

APPLICABLE DOC. REF.

PROC. REF.

AMS02-PDS PFM Manufacturing and Inspection Plan PDS-PL-CGS-001 is. 1

N.A.

ITEM INSPECTED (Name, P/N, S/N) AMS02-PDS PFM – Input Stage Board Assy p/n:11-AMS02PDS-200.00 s/n:02-- Inspection Point.

REQUIREMENT SATISFIED

Manufacturing according to aerospace standards

INSPECTION (Action/Results)

DESCRIPTION

Inspection was performed at Carlo Gavazzi Space premises starting on 09 June 2008 and was carried out on the following board, detail of the inspected board was below reported:

Input Stage Board Assy p/n:11-AMS02PDS-200.00 s/n:02 (pcb s/n:A1-B).

HARDWARE REVIEW

1) Input Stage Board Assy p/n:11-AMS02PDS-200.00 s/n:02 (pcb s/n:A1-B), Assy:11-AMS02PDS-200.00 rev./, Parts List:11-AMS02PDS-200.01rev.A. Electrical Scheme:11-AMS02PDS-200.02 rev./, Master PCB:11-AMS02PDS-200.03 rev./.

The following PLVSs (Parts List Variation Sheet) were presented during the inspection:

- 11-AMS02PDS-200.01 rev A A1 can be considered closed.
- 11-AMS02PDS-200.01 rev A A2 can be considered closed.
- 11-AMS02PDS-200.01 rev A A3 can be considered closed

The following NCR was presented during the inspection:

NCR-PDS-CGS-C-050(electronic components assembly problem), NCR classified "minor" is still open during the inspection activity, the following corrective actions will be performed: glue all components with adhesive EC 2216 B/A, perform a visual inspection of the previous rework.

On the pcb the following components are not mounted:D1, D2, Q1, Q2, Q3, Common Inductor 11-AMS02PDS-200.06 rev./ and Differential Inductor 11-AMS02PDS-200.07 rev./.

The H/W has been visually inspected and is ok: no damage, visible clean is ok.

CONCLUSION

All solder joints are of adequate quality, the soldering process complies to ECSS-Q-70-08 and ECSS-Q-70-38. The open points are here listed:

- 1) On the pcb the following components are not mounted:D1, D2, Q1, Q2, Q3, Common Inductor 11-AMS02PDS-200.06 rev./ and Differential Inductor 11-AMS02PDS-200.07 rev./.
- 2) NCR-PDS-CGS-C-050(electronic components assembly problem), NCR classified "minor" is still open during the inspection activity, the following corrective actions will be performed: glue all components with adhesive EC 2216 B/A, perform a visual inspection of the previous rework.

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